**Method of control and schematic design of a machine irrigation pumping station using a working electrical shaft system**

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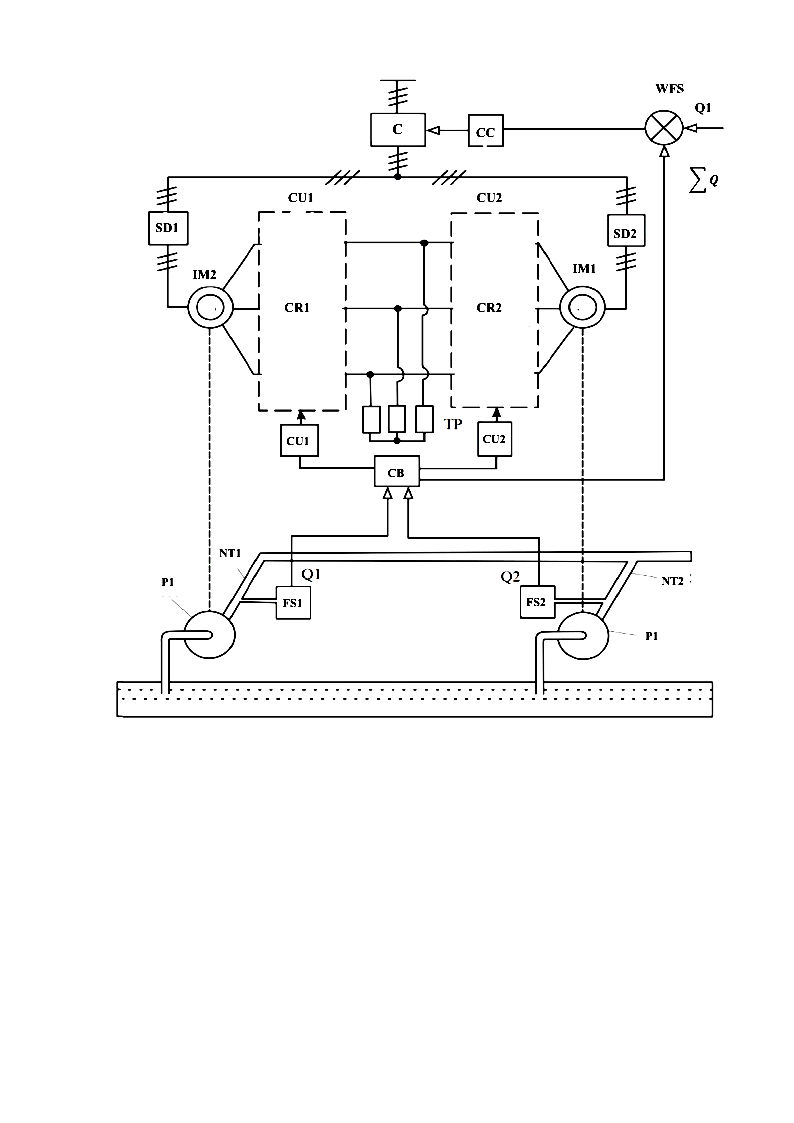
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**Abstract.** The article presents a control method and a schematic design of a pumping station configured with two pump units connected to a single common pipeline through the application of a common working electrical shaft (WES), as well as a working electrical shaft system with parametric control. Mathematical expressions for the torque of the induction motors of the working electrical shaft with parametric control are derived by substituting current expressions formulated on the basis of the equivalent circuit, and torque characteristics are constructed taking into account the thyristor firing angle. Experimental investigations of the working electrical shaft with thyristor commutators were carried out on a laboratory test bench.

**INTRODUCTION**

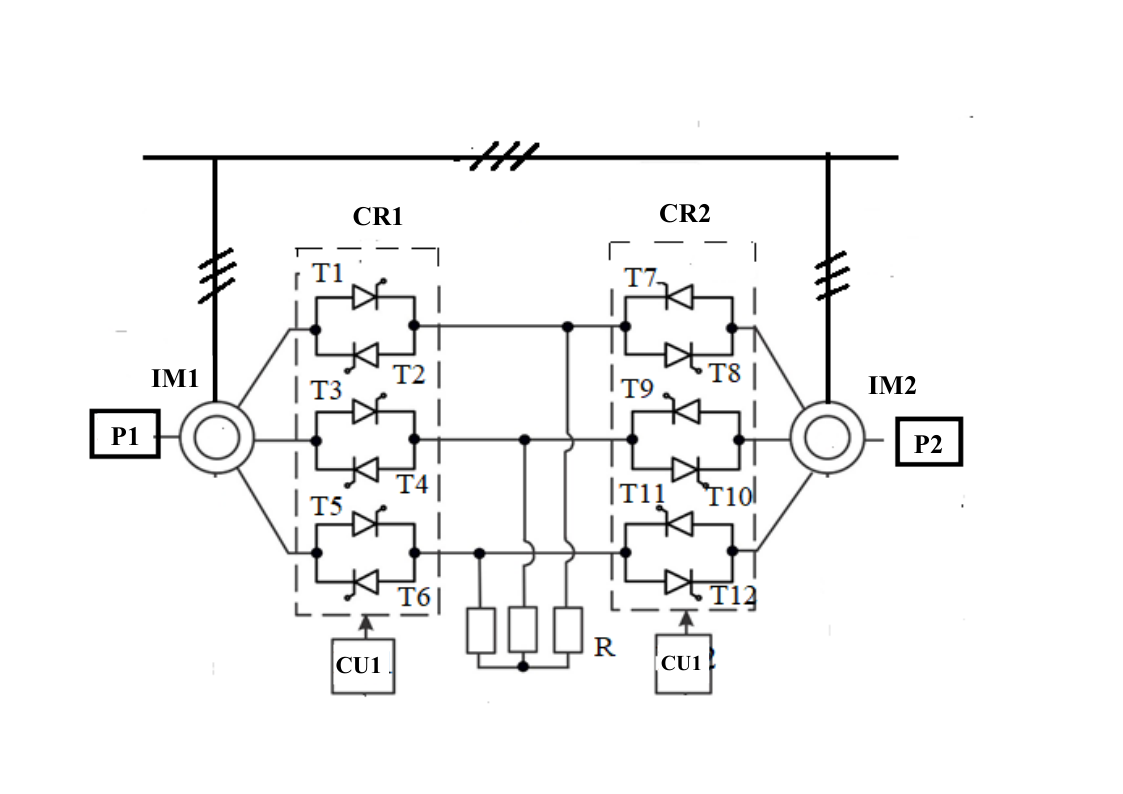
At present, great importance worldwide is attached to improving technical and technological solutions that ensure stable and safe operation while simultaneously reducing the electrical energy consumption of pumping stations (PS) used for water extraction. Currently, “…37.2% of global energy consumption is attributed to the manufacturing industry, of which 20% is consumed by pumping stations; measures to increase their reliability and safety through technical modifications, as well as to reduce energy consumption, are being considered” [1–3]. A significant place in the economic complex of the Republic of Uzbekistan is occupied by machine irrigation, implemented through water–lifting pumping stations. The efficiency of operation of pumping units in machine water–lifting systems, and consequently of pumping stations, is largely determined by the quality of regulation and control of technological water–supply processes with the implementation of water– and energy–saving technologies. Therefore, the control of pumping stations aimed at achieving energy– and resource–saving operating modes through the use of automated electric drive systems, while ensuring compliance with the requirements of the water–supply technological process, is an urgent problem. Its solution makes it possible to save significant amounts of electrical energy and irrigation water [4–6]. In existing irrigation pumping stations of the Republic of Uzbekistan, there are configurations of pumping units in which two or more pump units are connected to a single common pipeline. In such an operating mode, if one of the pumps operating in parallel has a higher flow rate and head, the pump with a lower flow rate and head will be “suppressed” by the other pump, which leads to the occurrence of system vibrations and possible damage to the common pipeline. To prevent these events, the pump flow rates are first equalized, and only after that are they connected to the common pipeline [7–10]. In existing pumping stations, flow equalization is carried out using valves installed on the discharge pipeline of each pumping unit. With this method of equalization, synchronized rotation is ensured with deviations in water flow rate and head [11–13]. Taking this into account, the authors have developed a control method for a pumping station and a device for its implementation [14-15]. To implement the method using a conventional working electrical shaft (WES) (with RT1 and RT2 not connected to the rotor circuits), after connecting induction motors IM1 and IM2 with different rotational speeds (n₁ ≠ n₂), i.e., pump units PU1 and PU2 with different water flow rates (Q₁ ≠ Q₂), an equalizing current I\_eq flows through the rotor circuits. Due to this current, the rotational speeds of the motors (n₁ ≠ n₂) and the water flow rates (Q₁ ≠ Q₂) are equalized. After that, from the output of the comparison block CB, the signal Q\_Σ = Q₁ + Q₂ is supplied to the input of the water flow setpoint unit WFS and is compared with the specified water flow rate Q\_set of the pumping station. If Q\_Σ ≠ Q\_set, the signal taken from the summator of the WFS is fed to the input of the control unit CU of the frequency converter FC and smoothly changes the rotational speeds of induction motors IM1 and IM2, thereby changing the flow rates of the controlled pumps P1 and P2 until the water flow rate pumped by the station corresponds to its supply schedule (Figure 1). The working electrical shaft (WES) differs from other systems by its simplicity and does not require high operating costs. Theoretical and experimental studies of the working electrical shaft system with an extended operating range based on parametric control using series–parallel connected thyristors connected to the three phases of the rotor circuit have been carried out [16]. Expressions for rotor currents, voltages, and torques have been obtained, and torque characteristics revealing the properties of the system under consideration have been constructed. Let us consider the operating principle of this WES system. The rotor windings of motors IM1 and IM2 are represented as separate sections moving relative to the stator field, as described in [17].

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**FIGURE 1.** Schematic diagram of the pumping station control method using a working electrical shaft (WES) with parametric control.

P1, P2 – pumps; DP1, DP2 – discharge pipelines; FS1, FS2 – water flow sensors; IM1, IM2 – induction motors; CU1, CU2 – control units; CR1, CR2 – current regulators; CB – comparison block; SD1, SD2 – starting devices; FC – frequency converter; CC – frequency converter control unit; WFS – water flow setpoint unit.

When a difference in static torques occurs ( ≠ ), the rotor of the more heavily loaded motor lags behind the rotor of the less heavily loaded motor. As a result, a rotor position mismatch angle θ and an equalizing torque arise. The equalizing torque maintains synchronous rotation by unloading the more heavily loaded motor and loading the less heavily loaded motor. However, when the difference in static torques is large, the equalizing torque in a conventional WES scheme cannot maintain coordinated rotation of the motors. As a result, the motors lose synchronous operation, and the rotor of the less heavily loaded motor accelerates. The schematic diagram of the proposed WES system with series–parallel connected thyristor commutators connected to the three phases of the rotor circuits is shown in Fig. 2. In this scheme, series–parallel connected thyristors T1 and T2, T3 and T4, T5 and T6, which are part of current regulator CR1, are connected to the three phases of the rotor circuit of induction motor IM1 between the rotor winding and the common resistance R. Similarly, thyristors T7 and T8, T9 and T10, T11 and T12, which are part of current regulator CR2, are connected to the three phases of the rotor circuit of induction motor IM2 between the rotor winding and the common resistance R [18-20].

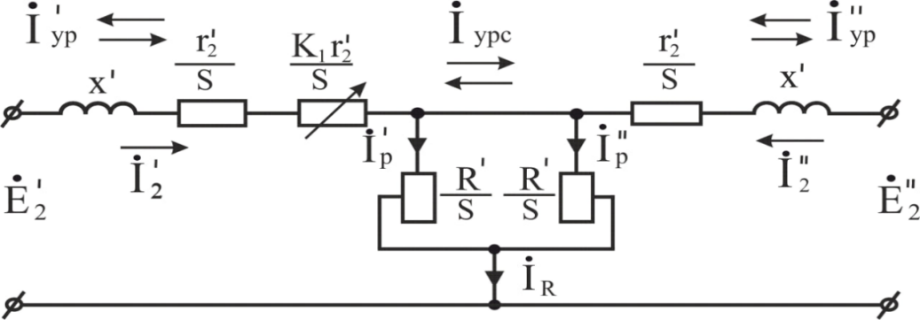


**FIGURE 2.** Schematic diagram of the working electrical shaft (WES) with parametric control when series–parallel connected thyristors are connected to the three phases of the rotor circuits of an induction motor.

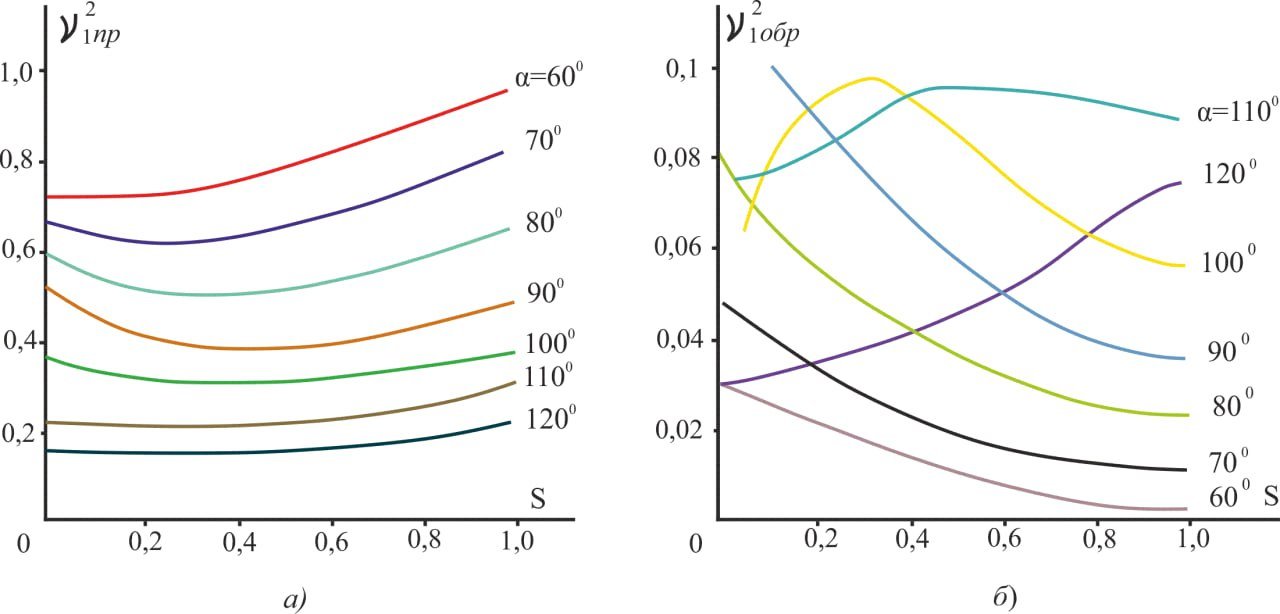
In addition, this configuration of the valves makes it possible to perform synchronization on the fly, that is, to switch on motors IM1 and IM2 with different shaft loads ( ≠ ). Let motors IM1 and IM2 rotate separately at different rotational speeds. As is known, at the moment of switching on, under the action of the asynchronous electromagnetic torque, the rotor of the motor with the lower load accelerates, and its rotational speed exceeds that of the more heavily loaded motor. As a result, the motors of the system do not synchronize and accelerate asynchronously [21-23]. In this case, the braking torque created by introducing the thyristor valves also prevents the acceleration of the rotor of the less heavily loaded motor, thereby ensuring a favorable relative position of the rotors.

**EXPERIMENTAL RESEERARCH**

Taking into account the adopted assumptions, we will develop the equivalent circuit for the considered parametric-control REW system (Fig. 3). The following assumptions are made here:



**FIGURE 3.** Equivalent circuit of the working electrical shaft (WES) with parametric control when series–parallel connected thyristors are connected to the three phases of the rotor circuits of an induction motor.



**FIGURE 4.** Dependencies

Using the dependencies и φ = f(s) – a family of curves was obtained for AK–61/4 type motors, taking into account the construction method presented in [24]. These curves are shown in Fig. 4. This dependence will be used as coefficients in the equivalent circuit (Fig. 3), and the corresponding dependencies will be applied as coefficients = *f*(.

The torque expressions for motors IM1 and IM2 in the considered WES system are determined by substituting the current expressions derived on the basis of the equivalent circuit shown in Fig. 3. The torque equations for the case Мс1<Мс2 take the following form:

(1)

where the denominator values FЗН:

(2)

where:

;

М1, М2 – the electromagnetic torques of induction motors IM1and IM2;

Мк – critical torque of induction motors IM1 and IM2;

S– slip of induction motors IM1 and IM2;

SК – critical slip of induction motors IM1 and IM2;

*Ɵ–* rotor position mismatch (displacement) angle;

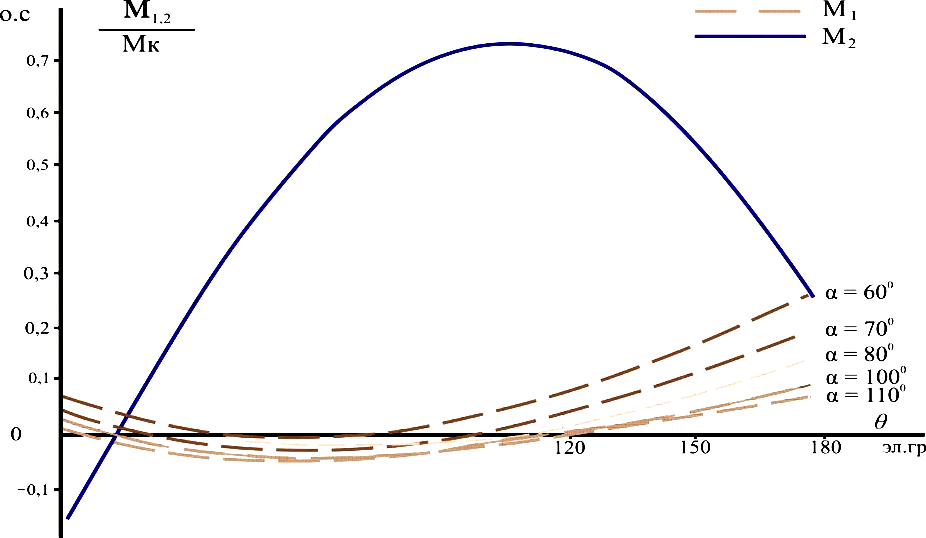
–inductive reactance of the stator winding of the induction motor.

– rotor winding inductive reactance referred to the stator;

– total resistance referred to the stator.

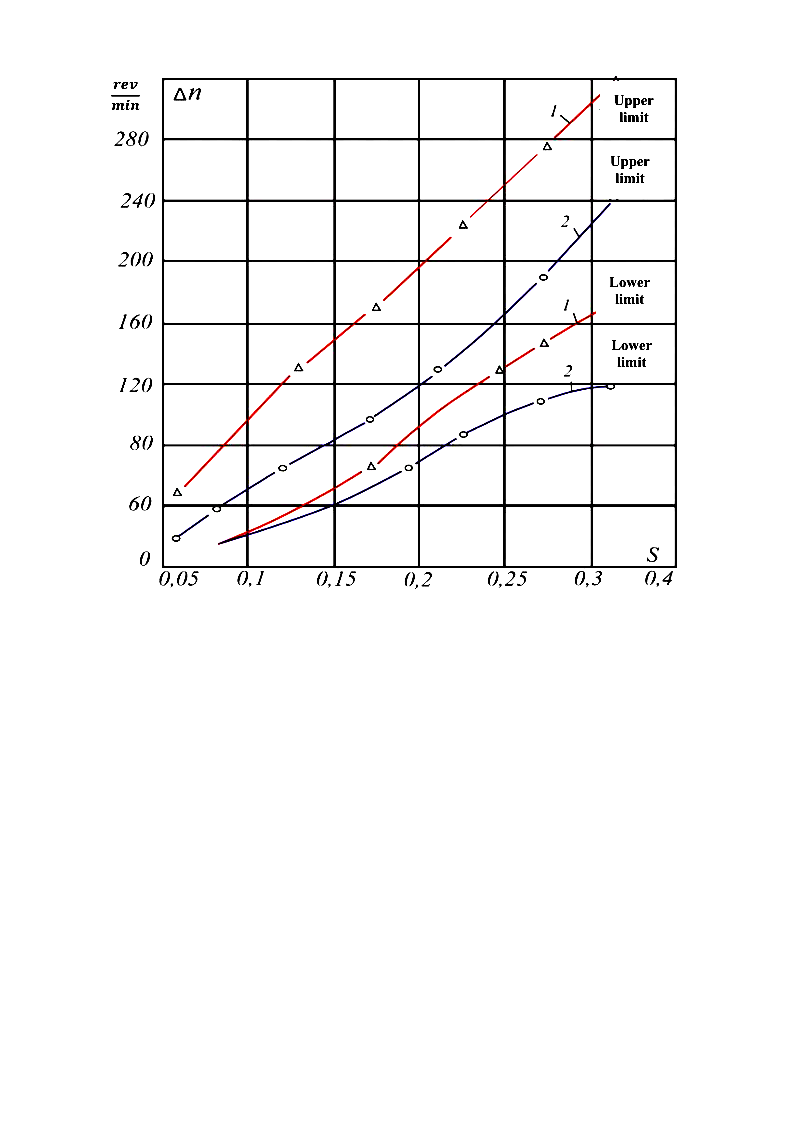
**RESEARCH RESULTS**

The variation of the normalized torques М1/МК and М2/МК or the WES system with thyristor commutators connected to the three phases of the rotor circuit of the less heavily loaded induction motor IM1 (IM1<IM2) at different values of the thyristor firing angle 𝛼, is shown in Fig. 5.



**FIGURE 5.** The dependences М1,2/МК=f(θ) РЭВ for the WES with thyristor commutators in the three phases of the rotor circuit of the less heavily loaded motor, for the case Мс1< Мс2 are presented.

The properties of the conventional WES and the parametric–control WES (WES–PC) were investigated on an experimental setup consisting of two induction motors of the АК–61/4 type.



**FIDURE 6.** Experimental characteristics Δn =f (s).

**1 –** WES system with parametric control (WES–PC);

**2 –** conventional WES.

To determine the operating capability of the considered WES systems with thyristor commutators, their operating range was defined. For this purpose, experimental data were obtained, on the basis of which the dependences Δn(s) (рис.6), were constructed (Fig. 6), where curve 2 corresponds to the conventional WES, and curve 1 corresponds to the WES with thyristor commutators. Here, is the difference in rotational speeds of the induction motors recorded during their separate rotation after entering synchronism (lower boundary) and upon loss of synchronism (upper boundary); s – is the slip recorded at the moment of entering synchronism and just before loss of synchronism.

**CONCLUSIONS**

1. The application of the proposed control method and device eliminates the “suppression” of a pump unit with lower flow rate and head by a pump unit with higher flow rate and head, as well as the occurrence of system vibrations and pump shutdowns.
2. The absence of valves, which frequently fail and require repair, leads to a reduction in repair time. As a result, downtime and maintenance time of the pump units are reduced, thereby increasing the reliability of the pumping station.
3. To confirm the validity of the analytical conclusions and the correctness of the proposed calculation methods, experimental studies were carried out on a laboratory setup consisting of two induction motors with identical parameters.
4. It was experimentally established that, when using the WES system with parametric control, the operating range increases by 1.32–1.5 times compared to the conventional WES system.

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