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## **Automatic cooling systems ensuring the reliable operation of transformers**

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# Automatic cooling systems ensuring the reliable operation of transformers

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**Abstract.** The article investigates a protective device designed to prevent short-circuit, fire, and explosion incidents that may arise in high-power transformer substations used in electric power transmission networks under severe operating conditions. The implementation of an automatic cooling system aimed at protecting transformers from fire and explosion makes it possible to reduce energy losses in the power supply system and to decrease the excess heat generated in electrical circuits due to overloading. As a result, the reliable service life of transformers and transformer substations is significantly extended.

## INTRODUCTION

In recent years, fundamental changes aimed at developing the economy and improving the lifestyle of the population have been implemented in our country. Currently, all sectors of the economy and our life cannot be imagined without electricity. Such a rapid pace of development observed in all spheres of society and economy leads to an increase in the need for electricity. In Uzbekistan, special importance is attached to the careful development of the energy industry, and the stable supply of electricity to consumers [1]. It is known that high-voltage power (550 kV; 110 kV; 10 kV; 6 kV) is converted to a voltage of 0.4 kV by step-down transformer substations in electricity distribution networks. In these processes, cases of failure of step-down transformer substations due to overloads are often observed. Transformer failures can be caused mainly by overheating of transformer oil and short circuit due to overloading.

## METHODOLOGY

As a result of the inability of the existing automated protection devices and systems to provide full and reliable protection of expensive high-voltage transformers, there are interruptions in the uninterrupted supply of energy to consumers [2]. From this point of view, it is necessary to use methods and devices based on new technologies that protect high-voltage transformers from emergency short circuits [3]. It is known that ensuring continuous operation of the transformer by continuous control and prevention of overheating of the dielectric cooling oil of high-voltage transformers, as well as its long-term operation at high power, is one of the most urgent problems of current continuous energy transmission [4].

If we analyzed the scientific research and engineering works carried out in this direction, for example, a method and device for early detection of the explosion of the transformer, created by Indian scientists, was proposed for preventive protection against the subsequent fire. This device consists of a case filled with coolant and pressure sensors placed inside it, which actuate valves and expel inert gases inside the case. Here, the pressure rise and pressure generator are not shown [5].

Also known is the device that protects the automatic connection network against the explosion and burning of the transformer at high pressure, and this device includes a gas relay, a sensitive electric relay, a special relay, a dielectric cooling tank, a control unit and a slot for releasing the nitrogen gas produced. Dielectric oil emits nitrogen gas during the cooling of the boiler, when the nitrogen gas is released, the gas relay and the sensitive electric relay are activated and send a signal to the control unit [6-7].

The method and tool used in this device cannot fully satisfy the current need. Also, this device does not have a system of automatic disconnection and reconnection of the transformer in the event of a short circuit in the high and low voltage lines. The protection means of the proposed devices do not meet the current requirements. Protection devices of transformer devices have not changed significantly as the demand for energy supply has increased.

## EXPERIMENTAL RESEARCH

Taking into account the shortcomings of the above devices, in order to increase the efficiency of the protective devices of the transformer devices and ensure continuous operation, it is necessary to introduce tools that ensure continuous, high-power and long-time operation of the transformer by continuously controlling the temperature of the dielectric cooling oil and preventing overheating [8-10].

To achieve the given task, we present the block diagram of the device that protects and ensures continuous operation of the following transformer devices, as well as the device for protecting the transformer from fire and explosion (Fig. 1). The proposed transformer fire and explosion protection device includes a radiator, thermal relay and sensors made of pipes filled with cooling liquid placed inside its housing, as well as a pump that circulates the cooling liquid in the radiator and for additional cooling of the radiator from the outside of the transformer housing. the fan is placed.

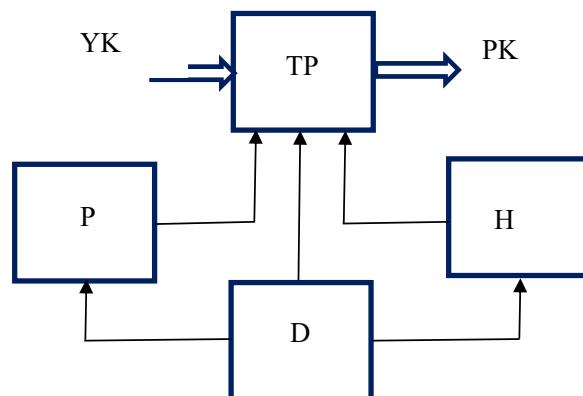


FIGURE 1. Block diagram of the transformer fire and explosion protection device.

So, the transformer fire and explosion protection device mainly consists of four parts, namely T-transformer, D-sensor, N-cooling oil circulation (circulation) pump; R-radiator and fan. In the structural structure of the proposed transformer fire and explosion protection device, the relay is connected to the sensor and is fastened to the casing with a pull-on hinge. Also, the cooling radiator is attached to the housing with a tube connecting the transformer housing [11-13]. The electric motor of the freon driving pump is attached to the freon storage barrel with a tube. The high voltage and low voltage insulators of the transformer and the neutral wire of the transformer are connected to the ground from the case.

The device that starts the electric motor in the event of a transformer emergency consists of an electrical contact device connected to a thermorelay ork, and is fixed to the transformer body. Let's consider the operation process of the transformer fire and explosion protection device [14-16]. It is known that when the transformer substation works for a long time at full capacity, the primary and secondary windings begin to heat up in turn. At the same time, the dielectric oils inside the transformer housing also begin to heat up. The heating of the dielectric oil often reaches the ignition temperature, and this process can lead to an explosive situation [17-19]. In the proposed device, the temperature control device is placed inside the transformer housing. Control device - sensor 3 sends a message to the thermorelay when the oil temperature reaches 80 °C.

Thermorelay 1, in turn, activates 2 electric motors 12 and 15. The first electric motor 15 rotates the main fan 8, and the radiator 15 starts cooling the freon passing through it. The second electric motor 12 drives the gear pump 11. The gear pump creates high pressure and forces the freon 6 in the barrel 13 to circulate inside the transformer housing, and the freon circulates through the pipes, and the cooling device 19 located inside the transformer starts to cool the

transformer housing 20 and the dielectric oil [20-22]. A sensor immersed in transformer oil disconnects the circuit of the cooling system 24 through a thermorelay when the temperature of the dielectric oil, primary and secondary circuits is 60 C [23-25]. When working in this way, the operation process of the transformer will be extended and it will serve for many years. The circuit diagram of the transformer fire and explosion protection device is shown in Fig. 2 and its structural drawing is shown in Fig. 3.

This protection device was used in the 63/10 model transformer providing electricity to the small production company "Nur" which operates in Yozyovon town of Fergana region, Yozyovon district. 0.5 kW MDW-07 (or 1.1 kW MDW-15 MDW-15S) model nosos with 0.5 kW power and 2760 rpm in transformer fire and explosion protection device, and RJ-6511 model device as cooling system applied. This device has a radiator and a motor that rotates the fan blade attached to it [26-30]. By extending the service life of transformers in the power transmission system, it is possible to reduce economic costs by up to 60%, and it is possible to prevent interruptions in the system and provide consumers with uninterrupted electricity [31-35].

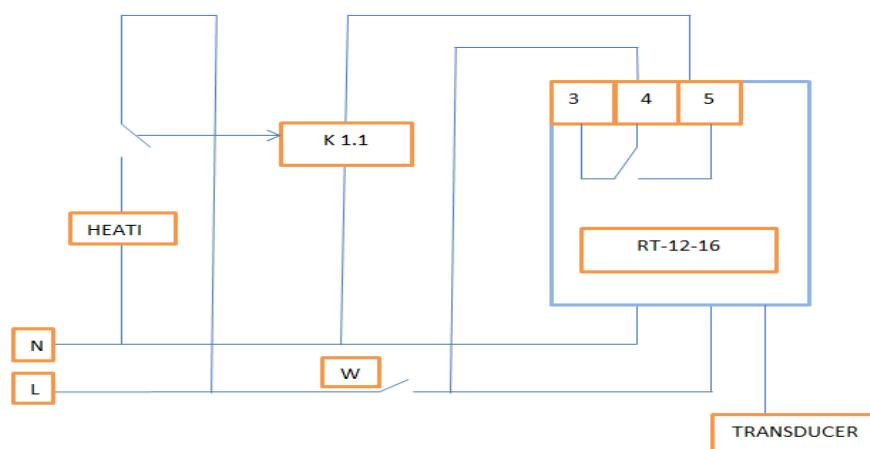


FIGURE 2. Electrical diagram of the transformer fire and explosion protection device

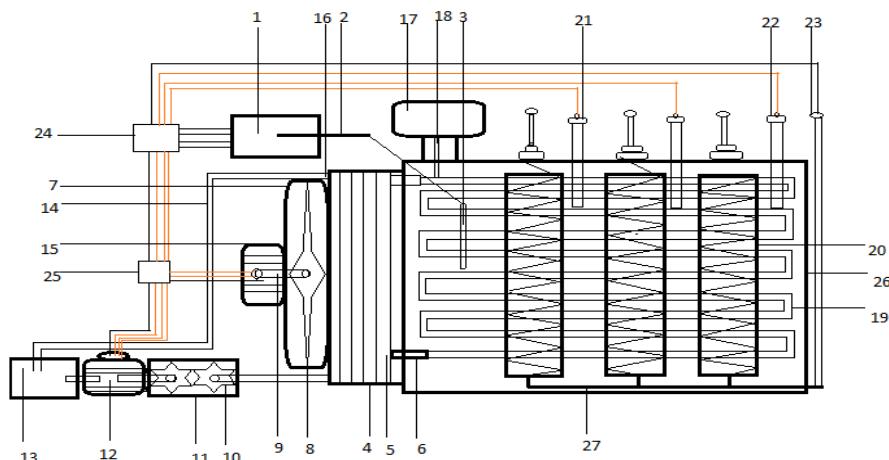


FIGURE 3. Construction drawing of transformer fire and explosion protection device

1-thermorelay; Cable for connecting the sensor with the 2nd thermorelay; 3-thermometer; 4-cooling radiator; 5-pipes carrying freon to the radiator; 6-connecting (input) pipe between the radiator and the transformer body; 7-fan housing; 8-fan blade; 9th motor axis; 10th pump (with rotor); 11-pump housing; 12-gear pump electric motor; 13-freon storage volume (barrel); 14 pipe connecting the freon barrel with the radiator; 15 - the main motor that rotates the blade of the main fan; 16-freon pouring pipe into the barrel; 17-dielectric oil storage barrel; 18-pipe connecting the oil casing with the transformer casing; 19 freon rotating tube inside the transformer housing; Primary and secondary windings of the 20th transformer; 21-high voltage insulator; 22-low-voltage insulator; 23-transformer grounding and neutral wire; 24, the device for starting the electric motor in case of emergency of the transformer; 25. a device that activates the system in the event of an emergency; 26. The steel case of the transformer; 27-zero cable connecting high and low voltage circuits.

## CONCLUSION

It can be said that by continuously controlling and preventing the overheating of the dielectric cooling oil of the transformers, it is possible to ensure the continuous operation of the transformer and its operation at high power for a long time. The automatic transformer cooling system is a new system for detection and prevention of explosions and fires in electric transformers. Transformer failure is mainly caused by overheating of transformer oil and short circuit due to overloading. As a result of the inability of the existing automated protection devices and systems to provide full and reliable protection of expensive high-voltage transformers, interruptions in the uninterrupted supply of energy to consumers occur. In this regard, it is necessary to use methods and devices based on new technologies that protect high-voltage transformers from emergency short circuits. One such device is a transformer protection device against fire and explosion

The transformer protection device can be summarized as follows

- Reducing energy waste.
- Reducing the heat in the boilers resulting from overloading
- Extending the period of operation of plants
- Extending the working time by introducing a cooling system to the transformers
- To increase the capacity of the transformer by introducing a cooling system to the transformers.

We achieve reduction of oil waste in transformers. By extending the service life of transformers in the power transmission system, it is possible to reduce economic costs by up to 60%.

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